

Graphic Logic Controller

LT3000 SERIES

Introducing a new approach to "the logic controller"

-The Hybrid Display





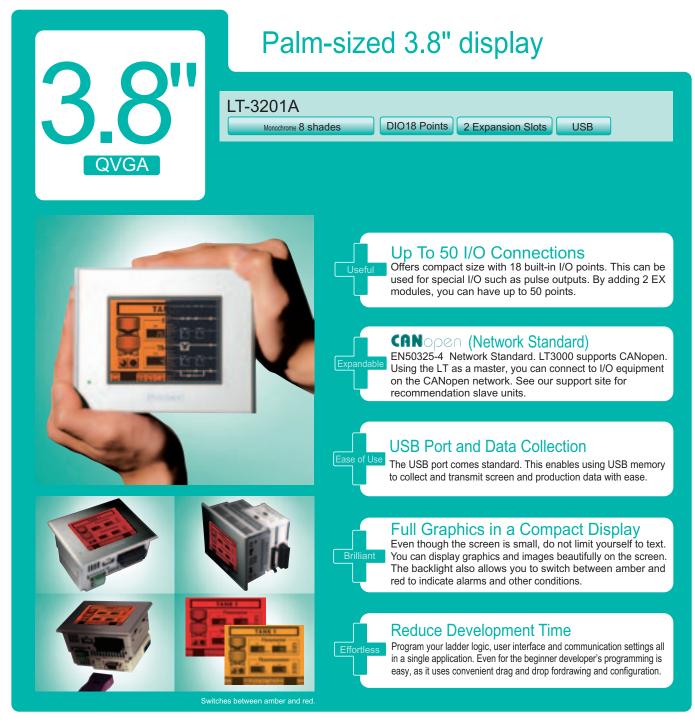


Controllers that combine display and operations.

Introducing the "New Thinking"



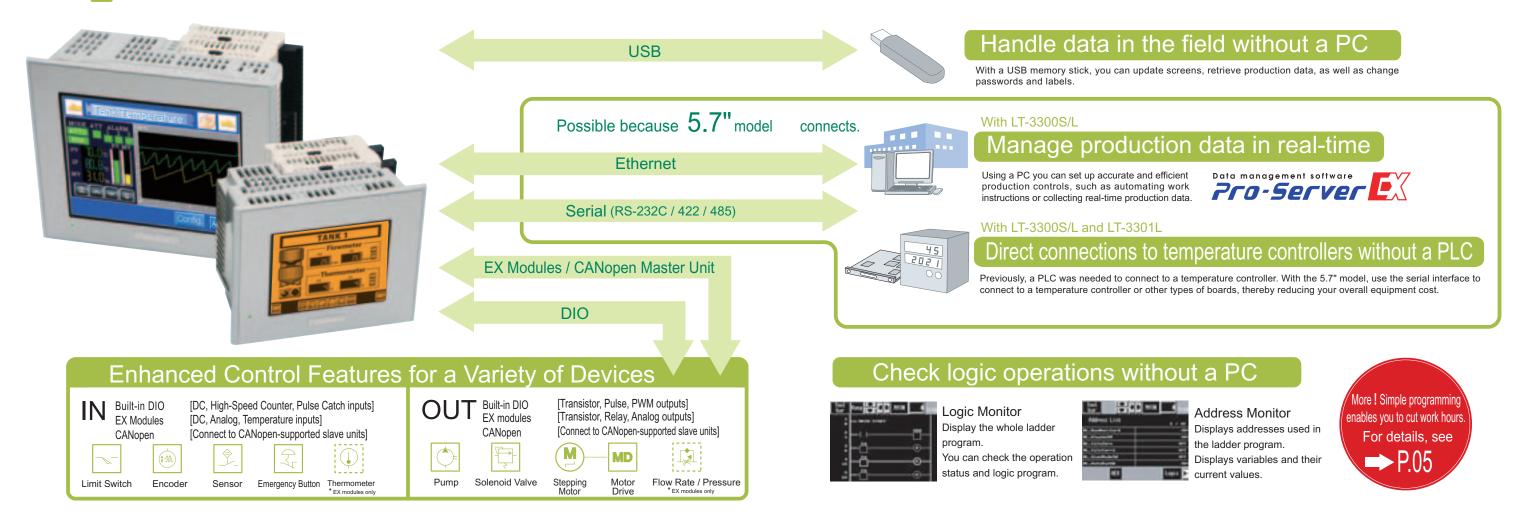
LT3000 Series controller and display.



	Controller			Display								
Product Name	Built-in DIO	Special I/O * Uses built-in DIO s four points.	Expansion EX Modules	Units · Exclusive use only CANopen	Controller Memory	Serial Port	USB (host) Port	Ethernet Port	Display Type	Resolution	Display Size	Product Name
LT-3300S								_	4,096 STN Colors			LT-3300S
LT-3300L	32 points Inputs: 16 Outputs: 16	Pulse Output Max.65kHz	3 EX Modules Max. Up to 48 Inputs / Outputs	63 Stations	FLASH EPROM	0		0	Monochrome 16 Shades	QVGA	5.7"	LT-3300L
LT-3301L		Counter Input Max.100kHz		Bit Inputs / Outputs : 1024 Integer Inputs / Outputs :	132KB Equivalent to 15,000 Steps		0	_	Monocinome 10 Shades	320×240 Pixels		LT-3301L
LT-3201A	18 points Inputs: 12 Outputs: 6		2 EX Modules Max. Up to 32 Inputs / Outputs	256	(Up to 60,000 Steps)	_		_	Monochrome 8 Shades (Amber / Red)		3.8"	LT-3201A

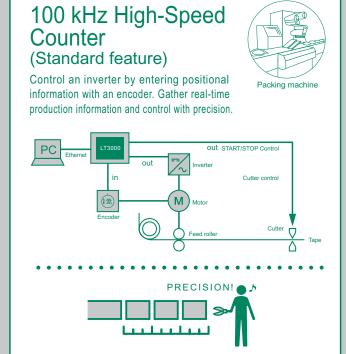


Reduce Equipment Space While Expanding Capabilities

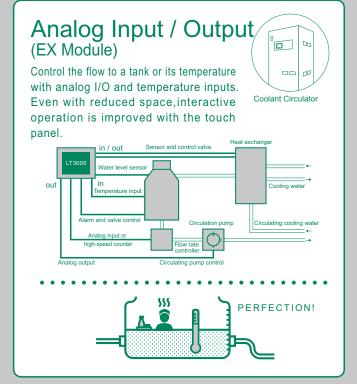


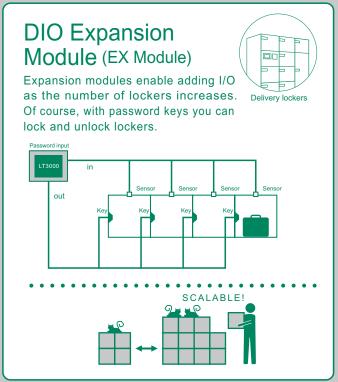
Still relying on PLCs, switches and lamps? With just

65 kHz Pulse Output (Standard feature) Control the speed of a conveyor with a stepping motor. Connect directly to a temperature controller using serial communication to eliminate the need for a PLC.



the LT3000 Series you can do all this and more.

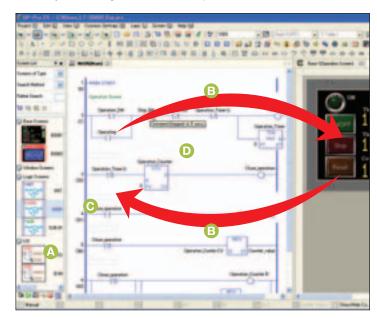






Logic programming and HMI drawing all in one software reduces development time.

Added functionality to coordinate logic program and HMI development. Drag and drop parts or instructions between the logic and drawing editors to map symbols/variables to newly created instructions or parts. This coordination between the editors allows for efficient development of your HMI screens and logic programs, thereby reducing time of development.



Editing made easy! Define PLC / Device Addresses

You can use device addresses of connected equipment directly in the logic program. This simplifies interlock and other features.

A Subroutine Blocks

You can set up the initialization logic, main logic, and subroutines as blocks so that editing proceeds smoothly.

B Drag and Drop

Drag and drop between the drawing and logic screens.

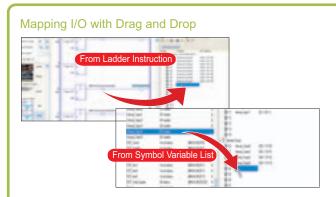
C Number of Steps

The program size is made obvious by displaying the number of steps. Normal capacity is 15,000 steps. By using the program area, you can increase this to 60,000 steps. However, this reduces the screen data capacity to

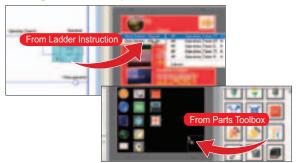
D Displaying Comments

Popping up comments as tool tips makes the logic easy to follow. Optionally, you can choose to display comments

"Drag and Drop" For Easy Settings



Drawing a switch / lamp on the screen



Useful Features For Reducing Costs

GP-Pro EX Simulation

Without transferring data to the LT unit, you can debug the screen data and logic program on your PC. Entering device address values, you can simulate the environment of external devices.

When an alarm is triggered, its associated alarm message and register value are collected. You can choose to investigate the cause of the alarm right away, or save the information to a CSV file and analyze the information later on the PC.

When working with LT-330*S/L units, you can convert LogiTouch screen data and logic programs (built-in DIO) created in

C-Package. This feature enables you to re-use previous assets.

* There is a limit to the amount of compatibility. Please speak to a sales contact or visit our homepage for details.

Operation Log

Record operation information such as "Who", "When", and "How", so this information can be used to investigate the origin of any

Historical Graph

Displays data collected over time in a graph. You can specify the time to jump to a particular location in the graph, or simply scroll to view past data.

Even while the logic program is running, you can edit the logic

Available Editing Features

- Insert or delete rungs, instructions, labels and rows

- Edit operands

[Instruction Notation List]

Basic Instruction						
■ Bit Basic						
Norma ll y Open	NO	⊣ ⊢				
Norma ll y C l osed	NC	-1-1-				
Out	OUT	-0-				
Negative Out	OUTN	-Ø-				
Set	SET	-S-				
Reset	RST	-®-				
■ Pulse Basic						
Positive Transition	PT	⊣↑⊢				

■ Pulse Basic						
Positive Transition	PT	⊣↑⊢				
Negative Transition	NT	$\dashv \downarrow \vdash$				
■Program Control						
Jump	JMP <*P>	-≫LABEL NAME				
Jump to	JSR	->SUBROLITINE NAME≪-				

Jump	<*P>	-≫LABEL NAME
Jump to Subroutine	JSR <*P>	->SUBROUTINE NAME«-
Return	RET	RET
Repeat number of times (For)	FOR	FOR S1
Repeat number of times (NEXT)	NEXT	- NEXT -
Inverse	INV	-/-
Exit	EXIT	EXIT
Power Bar Control	PBC	PBC S1 D1
Power Bar Reset	PBR	PBR S1
Logic Wait	LWA	LWA

Timer Instruction						
On Delay Timer	TON	TON (ms) Q PT ET				
Off Delay Timer	TOF	TOF (ms) Q PT ET				
Pulse Timer	TP	TP (ms) Q PT ET				
Accumulate On Delay Timer	TONA	TONA (ms) Q H PT ET				
Accumulate Off Delay Timer	TOFA	TOFA (ms) Q R PT ET				

Counter Instruction						
Up Counter	CTU <*P>	O PV CV				
Down Counter	CTD <*P>	CTD Q R PV CV				
Up/Down Counter	CTUD <*P>	UP QU R QD PV CV				

II, II III da							
■Time Read/Write							
Time Read	JRD <*P>	JRD D1					
Time Set	JSET <*P>	JSET S1 D1					

■ Date Read/Write						
Date Read	NRD <*P>	NRD D1				
Date Set	NSET <*P>	NSET S1 D1				

ADD Multiplication

Increment	<*P>	D1
Decrement	DEC <*P>	DEC D1
■Time Opera	ation	
Time Addition	JADD <*P>	JADD S1 D1 S2
Time Subtraction	JSUB <*P>	JSUB S1 D1 S2
■Logical Op	eration	
Logical AND	AND <*P>	S1 D1 S2
Logical OR	OR	OR S1 D1

Logical X

Logical N

Юр	eration		■The other I	Function	1
ND	AND <*P>	S1 D1 S2	Exponential	EXP <*P>	EXP S1 D
		OR			
OR	OR <*P>	S1 D1 S2	Logarithm	LN <*P>	S1 D
	VOD	XOR			
OR	XOR <*P>	S1 D1 S2	Log Base 10	LG10 <*P>	LG10
	NOT	NOT			
IOT	<*P>	S1 S2			
er			Compa	re Ins	tructio

Move (Copy)	MOV <*P>	MOV S1 D1		A
Block Move Block Copy)	BLMV <*P>	S1 D1 S2		
Fill Move	FLMV	FLMV S1 D1		Gre
	<*P>	S2		Gre
Exchange	XCH <*P>	D1 D2		
Shift			,	Le
Shift Left	SHL <*P>	SHL S1 D1 S2		Les
Shift Right	SHR <*P>	SHR S1 D1 S2		N

		52
Arithmetic Shift Right	SAR <*P>	SAR S1 D1 S2
Rotation		
Rotate Left	ROL <*P>	ROL S1 D1 S2
Rotate Right	ROR <*P>	ROR
Rotate Left with Carry Over	RCL <*P>	RCL S1 D1 S2
Rotate Right with Carry Over	RCR <*P>	RCR S1 D1 S2

Function	on Ins	truction
■ Calculate F	unction	1
Sum	SUM <*P>	SUM S1 D1 S2
Average	AVE <*P>	S1 D1
Square Root	SQRT <*P>	SQRT Sq D1

Function Instruction			
Calculate F	unction	1	
Bit Conut	BCNT <*P>	BCNT S1 D1	
PID	P I D	S1 D1 S2 S3	

Trigonome	Trigonometric Function			
Sine	SIN <*P>	SIN S1 D1		
Cosine	COS <*P>	COS S1 D1		
Tangent	TAN <*P>	S1 D1		
Arc Sine	ASIN <*P>	ASIN S1 D1		
Arc Cosine	ACOS <*P>	ACOS S1 D1		
Arc Tangent	ATAN <*P>	ATAN S1 D1		
Cotangent	COT <*P>	S1 D1		

■ The other Function				
Exponential	EXP <*P>	EXP S1 D1		
Logarithm	LN <*P>	S1 D1		
Log Base 10	LG10 <*P>	LG10 S1 D1		

Compare monaction			
Arithmetic Compare			
Equal	EQ	EQ (=) S1 S2	
Greater Than	GT	GT (>) S1 S2	
Greater Than Or Equal To	GE	GE (>=) S1 S2	
Less Than	LT	LT (<) S1 S2	
Less Than Or Equa l To	LE	LE (<n) s1="" s2<="" td=""></n)>	
Not Equal	NE	NE (<>)	

Time Compare Equal	JEQ	JEQ (+) S1 S2
Time Compare Greater Than	JGT	JGT (>) S1 S2
Time Compare Greater Than Or Equal To	JGE	JGE (>=) S1 S2
Time Compare Less Than	JLT	JLT (<) S1 S2
Time Compare Less Than Or Equal To	JLE	JLE (<=) S1 S2
Time Compare Not Equal	JNE	JNE (<>) S1 S2

■ Time Compare

■ Date Compare			
Date Compare Equal	NEQ	NEQ (=) S1 S2	
Date Compare Greater Than	NGT	NGT (>) S1 S2	
Date Compare Greater Than Or Equal To	NGE	NGE (>=) S1 S2	
Date Compare Less Than	NLT	NLT (<) S1 S2	

Compa	re Ins	truction
Date Comp	oare	
Oate Compare Less Than Or Equal To	NLE	NLE (<=) S1 S2
		MME

Convert Instruction				
■ Data Conv	ert			
BCD Convert	BCD <*P>	BCD S1 D1		
BIN Convert	BIN <*P>	BIN S1 D1		
Encode	ENCO <*P>	ENCO S1 D1		
Decode	DECO <*P>	DECO S1 D1		
Convert to Radian	RAD <*P>	RAD S1 D1		
Degree Convert	DEG <*P>	DEG S1 D1		
Scale	SCL <*P>	SCL S1 D1		

■Type Convert

to F l oat	<*P>	S1 D1
Convert Integer to Real	I2R <*P>	12R S1 D1
Convert Float to Integer	F2I <*P>	F2l S1 D1
Convert Float to Real	F2R <*P>	F2R S1 D1
Convert Real to Integer	R2I <*P>	R2l S1 D1
Convert Real to Float	R2F <*P>	R2F S1 D1
Convert Seconds	H2S <*P>	H2S S1 D1
Convert Seconds to Time	S2H <*P>	S2H S1 D1

I2F

positive trans (differential to the end of ea (LMP, etc.), y instruction as	sition inst ransition) ach instru /ou can u s a positi	. By adding P to action notation ase the	

parameters		
Instructions for starting PWM output	PWM	- CH1) D1
Instructions for stopping PWM output	PWMQ	PVIMO (CH1) D1
Instructions for making changes to high-speed counter parameters	нѕсх	HSCX (CH1) D1
Instructions for retrieving high-speed counter parameters	HSCG	- HSCG (CH1) D1
Instructions for starting high-speed counter	HSC	- (CH1) D1
Instructions for stopping high-speed counter	HSCQ	HSCQ (CH1) D1
Instructions for verifying "pulse catch" input	PCH	PCH (CH1) D1
Instructions for clearing "pulse catch" input	PCHQ	PCHQ (CH1) D1
■CANopen	driver	
SDO reading	SDOR	SDOR - (CAN) - S1 D1 S2 S3
		SDOW (CAN) S1 D1
SDO writing	SDOW	52 53
SDO writing Master check	DGMT	

Instructions for I/O driver

PLSX

PLSQ

PLSQ (CH1) D1

STD driver

starting pulse output

stopping pulse output

Instructions for

making changes to PWM output

instruction (e.g., JMPP, JSRP, etc.).	- Logic processing
[How to think scan tin Scan times are composed of a logic program with time for operation and display added because operation/display and logic processing are executed simultaneously by one CPU. Including scan time error 10%.	I/O driver START 1 scan (Min.10 ms)	(logic time)

Addresses that are automatically allocated to the devices within GP-Pro EX			
Type	Address (Addressing Method)		
	X0000~X0511		
Bit variable	Y0000~Y0511		
	M0000~M7999		
	I 0000~I 0127		
Integer variable	Q0000~Q0127		
	D0000~D7999		
Float variable	F0000~F0127		
Real variable	R0000~R0127		
Timer variable	T0000~T0511		
Counter variable	C0000~C0511		
Date variable	N0000~N0063		
Time variable	J0000~J0063		
PID variable	U0000~U0007		

Display Type

Backlight

Display Resolution

Effective Display Area

Brightness Control

Contrast Adjustment

Font Sizes 8×8 dots

Touch Panel Type

Touch Panel Resolution

Internal Memory

Backup Memory

ontrol Memory Program Area

Etherne

USB

EX Module (EXT1)

Unit: mm [in.]

167.4 [6.59

8×16 dots

16×16 dots

32×32 dots

Variable Area

Number of Step

DIO (Sink Type)

(Model:LT330■-■1-D24-K

(Model:LT330 ■-■1-D24-C

[External Dimensions/Interfaces]

(DIO) DIO (Source Type)

USB(host)Interface

Display Colors/Shades





rformance Specifications LT-3300S LT-3300L LT-3301L

STN Color LCD

LT-3300S/L

Monochrome LCD

4,096 colors (3-speed blink) Black and White (16 shades) (3-speed blink)

White LED (When replacement is required, contact your local distributor.)

W320 × H240 pixels (QVGA)

8 levels of adjustment available via touch panel

8 levels of adjustment available via touch panel

anese: 6,962 (JIS Standards 1 & 2 including 607 non-kanji characters) ANK:158*1

Standard font: 8×8, 8×16, 16×16, 32×32 dot fonts Stroke font: 6 to 127 dot fonts Standard font: Increase Width and Height up to 8 times. *2

40 char. x 30 rows

40 char. x 15 rows

20 char, x 15 rows

10 char, x 7 rows

Resistive Film (Analog)

FLASH EPROM 6MB*3

SRAM 128KB*4

SRAM 64KB*4

FLASH EPROM 132KB*

RS-232C / 422 / 485. Asynchronous Transmission. Data Length: 8 bit / 7 bit Stop Bit: 2 bit / 1 bit, Parity: Even / Odd / None, Data Transmission Speed: 2400bps-115.2kbps Connector: D-Sub 9pin plug USB 1.1 Connector: Type A x 1, Power Supply Voltage: DC5V±5%,

Output Current: 500mA (max.), Communication Distance: 5m (max.)

Sink / Source Input: 16 points, Sink Output: 16 points

Connector: 38 pins

Sink / Source Input: 16 points, Source Output: 16 points

Connector: 38 pins

To mount EX Module * To mount CANopen Master Unit *

LT-3301L does not support Ethernet Interface.

The maximum thickness when three EX modules are connected:123.0mm [4.84in.].

EX Module (EXT1)

IEEE802.3u、10BASE-T/100BASE-TX

Connector: Modular Jack (RJ-45)×1

15.000 steps *6

1024 × 1024

W117.2 [4.61] × H88.4mm [3.48in.]

thernet Model: LT3300-S1-D24-K Model: LT3300-S1-D24-C

Model: LT3300-L1-D24-K

LT-3301L

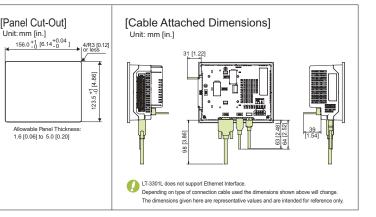
Monochrome Sink Output Model: LT3301-L1-D24-K

nochrome Source Output Model: LT3301-L1-D24-C

International Safety Standards	(h)	
Conforming Standards	UL508, ANSI / ISA-12. 12.01-2007, No.142-M1987, CSA-22.2 No.213-M EN55011 Class A, EN61000-6-2, GOST-R, KCC	
Input Voltage	DC24V	
Rated Voltage	DC19.2 to 28.8V	
Allowable Voltage	3ms or less	
Power Consumption	27W or less	
Voltage Endurance	AC 1000V 20mA for 1 minute (between charging and FG termi	
Insulation Resistance	DC 500V 10MΩ or higher (between charging and FG terming	
Surrounding Air Temperature	0 to 50 °C *8	
Humidity	10 to 90%RH (No condensation, Wet bulb temperature:39°C or lov	
Storage Temperature	-20 to +60 °C	
Storage Humidity	10 to 90%RH (No condensation, Wet bulb temperature:39°C or lo	
Pollution Degree	Pollution Degree 2	
Atmosphere	Free of corrosive gasses	
Air Pressure Resistance (Availment Altitude)	800 to 1114hPa (from sea level to 2,000m max	
Vibration Resistance	IEC61131-2 compliant 5 to 9 Hz single-amplitude 3,5 mm 9 to 150 Hz constant-accelerated velocity 9.8 m/s² X,Y,Z directions for 10 cycles (100 min.)	
Noise Immunity (via nose simulator)	Noise Voltage: 1000Vp-p, Pulse Duration: 1µs, Rise Time:	
Electrostatic Discharge Immunity	6kV (complies with IEC/EN61000-4-2 Level 3)	
Grounding	Function: Type D (Common to SG-FG)	
Ratings	Equivalent to IP65f NEMA#250TYPE4X/13 (Front surface at panel embedding	
External Dimensions	W167.5 [6.59] × H135 [5.31] × D78.0mm [3.07in.] (unit o	
Weight	1.0Kg [2.2lb] or less (unit only)	
Cooling Method	Natural air circulation	
*1 Korean, Simplified Chinese, Traditional Chine information, see the operation environment for *2 Using the software, you can resize characters		

- 4 Service life of a liftuin battery is 10 years or more at a battery ambient temperature of 40 C or less, 4.1 years or more at 50 C or less, or 1.5 years at 60 C or less. The backup period is about 100 days after the initial charge (fully charged), and about 6 days up to the end of battery life.
 5 Using Pro-face's Step counting method.
- 6 Up to 60,000 steps can be made, but this reduces the capacity of the internal screen data memory by 1MB. 7 EX Module and CANopen Master Unit cannot be used at the same time.
- Temperature in and around the panel. For STN color models, extended use in environments where the surrounding air temperature is 40°C or higher may degrade the display quality and could result in
- decreased contrast.

 Confirmed compatibility under conditions. This does not guarantee compatibility for all environments.

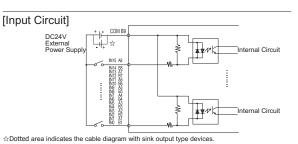


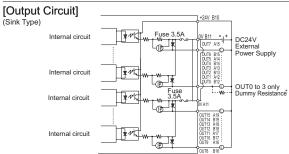
Rated Voltage DC24V DC28.8V num Allowable Voltage
Input Method Sink / Source Input 6.5mA (DC24V) (IN0, IN2, IN4, IN6) 4.1mA (DC24V) (Other inputs) Rated Current Input Resistance Approx.3.7k Ω (IN0, IN2, IN4, IN6) Approx.5.9k Ω (Other inputs) Common Lines Common Design 16 points / 1 common line Operation Range DC5V or less 0.5 to 20ms *1 Input Delay Time 0.5 to 20ms *10 Input Signal Display
Isolation Method Photocoupler Isolation External Connection 38-pin connector (used with Output section) External Power Supply For Signal: DC24V

		•		
Output Specifications				
		OUT0 to OUT3	OUT4 to OUT15	
Rated Volta	ge	DC	24V	
Allowable Volta	age	DC20.4	to 28.8V	
Output Method	Sink Output	LT3300-S1-D24-K, LT3300-	L1-D24-K, LT3301-L1-D24-K	
Output Metriou	Source Output	LT3300-S1-D24-C, LT3300-	L1-D24-C, LT3301-L1-D24-C	
Maximum Load \	Voltage	200mA / 1 point	1.6A / 1 common	
Minimum Load (Current	1mA	1mA (Pulse/PWM Output Unavailable)	
Output Voltage	Drop	DC0.5V	or less	
Output Delay Time	OFF to ON	5µs or less (with output DC24V, 200mA)	0.5ms or less (with output DC24V, 200mA)	
Output Delay Time	ON to OFF	5µs or less (with output DC24V, 200mA)	0.5ms or less (with output DC24V, 200mA)	
Voltage Leakage (W	hen OFF)	0.1mA or less		
Clamp Voltage		39V	± 1V	
Type of Outp	out	Transistor Output		
Common Lir	nes	2		
Common Des	sign	8 points / 1 common line × 2		
External Conne	ection	38-pin connector (used with Input section)		
Output Protection	n Type	Output is unprotected		
Internal Fuse		3.5A,125V Chip fuse × 2 (not replaceable)		
Surge Control Circuit		Zener diode		
Output Points		16		
Output Signal Display		No LED indicators		
Isolation Method		Photocoupl	ler Isolation	
External Power Supply For Signal: DC24V		al: DC24V		

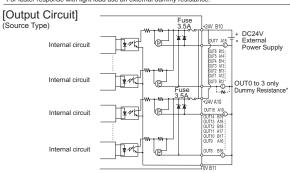
High-speed Counter / Pulse Catch Input Specifications				
		High-speed Counter	Pulse Catch	
lanut		DC24V Open Collector	DC24V	
Input	Single phase (4 points)	Double phase (1 or 2 points)	Open Collector	
Input Points	CT0 (IN0), CT1 (IN2), CT2 (IN4), CT3 (IN6), User Defined	Use CT0 (IN0), CT1 (IN2) in pairs. CT0: Phase A, CT1: Phase B CT2 (IN4), CT3 (IN6) in pairs. CT2: Phase A, CT3: Phase B User Defined	IN0, IN2, IN4, IN6 User Defined	
Minimum Pulse Width (Pulse Input)	10µs		Input signal ON width 5µs or more	
Count Speed (Rise, Fall Time)	t t=1µs or less (100Kpps)		_	
Phase	1 Phase	90 degree phase differential 2-phase signal / 1-phase +directional signal	_	
High Speed Count Frequency	100Kpps	50Kpps	_	
Count Edge Designation	Available Not Available		_	
Count Register	32-bit UP / DOWN Counter		_	
Counter Mode Change	Set through software		_	
Upper/Lower Limit Settings	Not Available —		_	
Preload/Prestrobe	Available —			
Marker Input (Clear Counter Value)	None	IN3,IN7	-	

Pulse/PWM Output Specifications			
	Pulse	PWM	
Output Points	4 poi	nts	
Output Method	PLS0 to PLS3 (OUT0 to OUT3)	PWM0 to PWM3 (OUT0 to OUT3)	
Output Metriod	User Defined	User Defined	
Load Voltage	DC24V		
Minimum Load Current	1mA		
Maximum Output Frequency	Max.65kHz (set through software) Varies depending on the number of CH of High-speed counter, pulse output		
Pulse Acceleration	Available Not Available		
ON Duty	50%±10% (at 65kHz)*11	19 to 81% (at 65kHz)*12	





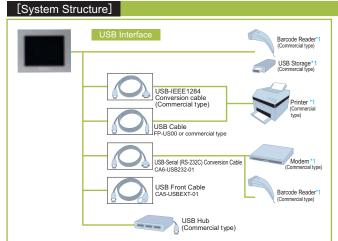
*For faster response with light load use an external dummy resistance.

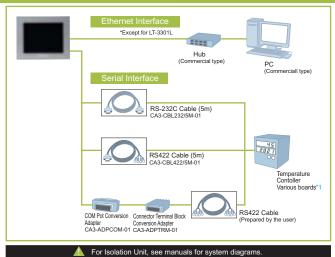


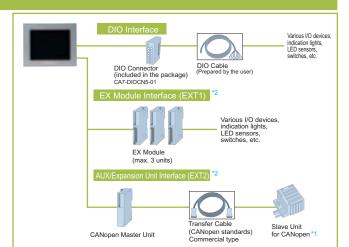
*For faster response with light load use an external dummy resistance.

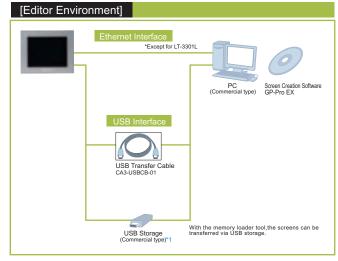
Pin Connection	Pin No.	Signal Name	Pin No.	Signal Name
	A1	IN1	B1	IN0 (CT0)
	A2	IN3	B2	IN2 (CT1)
п	A3	IN5	B3	IN4 (CT2)
A1 🔘 🗓 🗓 🗓 B1	A4	IN7	B4	IN6 (CT3)
	A5	IN9	B5	IN8
	A6	IN11	B6	IN10
	A7	IN13	B7	IN12
	A8	IN15	B8	IN14
	A9	NC	B9	COM
	A10	Sink output type: NC	B10	Sink output type: +24V
	AIU	Source output type: +24V	БІО	Source output type: +24V
	A11	Sink output type: 0V	B11	Sink output type: 0V
	AII	Source output type: NC	5	Source output type: 0V
	A12	OUT1 (PLS1, PWM1)	B12	OUT0 (PLS0, PWM0)
	A13	OUT3 (PLS3, PWM3)	B13	OUT2 (PLS2, PWM2)
A19 © III 0 B19	A14	OUT5	B14	OUT4
A19 🙆 🖽 🗂 🐧 B19	A15	OUT7	B15	OUT6
r(<u>=</u> }r	A16	OUT9	B16	OUT8
(Cable side)	A17	OUT11	B17	OUT10
	A18	OUT13	B18	OUT12
	A19	OUT15	B19	OUT14
Digital filter can be set intervals of 0.5ms				

- Digital filter can be set intervals of 0.5ms.
 The ON duty error (10%) reduces as the output frequency setting is lower.
 ON duty (effective range) increases as the output frequency setting is lower.













LT-3201A

Sink Output Model: LT3201-A1-D24-K Model: LT3201-A1-D24-C

Performance Specifications		e Specifications	LT-3201A		
	Display Type		Monochrome Amber / Red LCD		
Display Colors/Shades		Colors/Shades	Black and White (8 shades)		
	Е	Backlight	Amber / Red LED (When replacement is required, contact your local distributor.)		
	Display	y Resolution	W320 × H240 pixels (QVGA)		
	Effectiv	e Display Area	78.8 [3.10] × 59.6mm [2.35in.]		
	Bright	tness Control	8 levels of adjustment available via touch panel		
	Contra	st Adjustment	8 levels of adjustment available via touch panel		
	Lanç	guage Fonts	Japanese: 6,962 (JIS Standards 1 & 2 including 607 non-kanji characters) ANK: 158 *1		
	Cha	racter Sizes	Standard font: 8×8, 8×16, 16×16, 32×32 dot fonts Stroke font: 6 to 127 dot fonts		
	F	ont Sizes	Standard font: Width and Height can be expanded up to 8 times.*2		
		8×8 dots	40 Char. x 30 rows		
	Text	8×16 dots	40 Char. x 15 rows		
	iext	16×16 dots	20 Char. x 15 rows		
		32×32 dots	10 Char. x 7 rows		
	Touch	n Panel Type	Resistive Film (Analog)		
Touch Panel Resolution		anel Resolution	1024 × 1024		
	Inter	nal Memory	FLASH EPROM 6MB *3		
	Back	cup Memory	SRAM 128KB *4		
		Variable Area	SRAM 64KB *4		
Cont	rol Memory	Program Area	FLASH EPROM 132KB *5		
		Number of Step	15,000 steps*6		
	E	Ethernet	_		
	Serial		-		
Interface		USB	USB 1.1 Connector: Type A x 1, Power Supply Voltage: DC5V±5% Output Current: 500mA (max.), Communication Distance: 5m (max		
Inte	Sink Output (Model: LT3201-A1-D24-K)	(Model: LT2201 A1 D24 K)		Sink / Source Input: 12 points, Sink Output: 6 points Connector: 22 pins	
	(Built-in DIO)	Source Output (Model: LT3201-A1-D24-C)	Sink / Source Input: 12 points, Source Output: 6 points Connector: 22 pins		
	EX M	odule (EXT1)	To mount EX Modules *7		
	AUX / Exp	ansion Unit (EXT2)	To mount CANopen Master Unit *7		

	General Specifications				
International Safety Standards	USTED OUR CE CE CE				
Conforming Standards	UL508, ANSI / ISA-12.12.01-2000, CSA-22.2 No.142-M1987, CSA-C22.2 No.213-M1987, EN55011 Class A, EN61000-6-2, GOST-R, KCC				
Input Voltage	DC24V				
Rated Voltage	DC19.2 to 28.8V				
Allowable Voltage	10ms or less				
Power Consumption	18W or less				
Voltage Endurance	AC 1000V 20mA for 1 minute (between charging and FG terminals)				
Insulation Resistance	DC 500V 10MΩ or higher (between charging and FG terminals				
Surrounding Air Temperature	0 to 50 °C *8				
Ambient Humidity	10 to 90%RH (No condensation, Wet bulb temperature: 39°C or lower)				
Storage Temperature	-20 to +60 °C				
Storage Humidity	10 to 90%RH (No condensation, Wet bulb temperature: 39°C or lower)				
Pollution Degree	Pollution Degree 2				
Atmosphere	Free of corrosive gasses				
Air Pressure Resistance (Availment Altitude)	800 to 1114hPa (from sea level to 2,000m max)				
Vibration Resistance	IEC / EN61131-2 compliant 5 to 9 Hz single-amplitude 3.5 mm 9 to 150 Hz constant-accelerated velocity 9 8 m/s² X,Y,Z directions for 10 cycles (100 min.)				
Noise Immunity (via noise simulator)	Noise Voltage: 1000Vp-p, Pulse Duration: 1µs, Rise Time: 1n				
Electrostatic Discharge Immunity	6kV (complies with IEC / EN61000-4-2 Level 3)				
Grounding	Function: Type D (Common to SG-FG)				
Ratings	Equivalent to IP65f NEMA#250TYPE4X/13 (Front surface at panel embedding)*9				
External Dimensions	W130 [5.12] × H104 [4.09] × D76.5mm [3.01in.] (unit only)				
Weight	1.0Kg [2.2lb] or less (unit only)				
Cooling Method Natural air circulation					

- *1 Korean, Chinese (Simplified) and Chinese (Traditional),Cyrillic and Thai character support. For more information, see the operation environment for GP-Pro EX.

 *2 Using the software, you can resize characters.

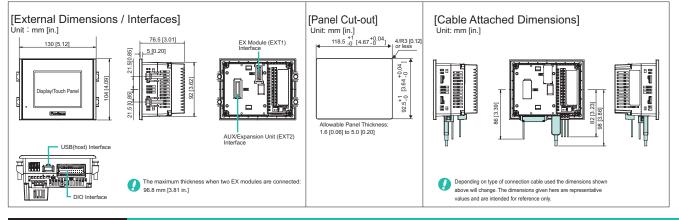
 *3 User area.

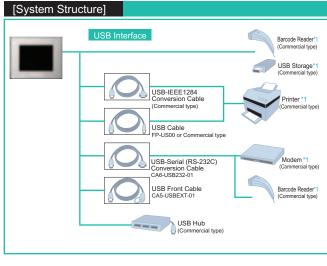
 *4 Service life of lithium battery is 10 years or more at a battery ambient temperature of 40°C or less, 4.1 years or more at 50°C or less, 1.5 years at 60°C or less. The backup period is about 100 days after the initial charge (fully charged), and about 6 days up to the end of battery life.

 *5 Using Pro-face's Step counting method.

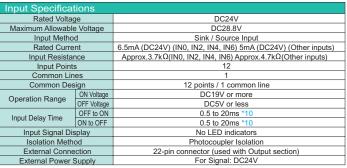
 *6 Up to 60,000 steps can be made, but this reduces the capacity of the internal screen data memory by 1MB.

- *7 EX Module and CANopen Master Unit cannot be used at the same time.
 *8 Temperature in and around the panel.
 *9 Confirmed compatibility under conditions. This does not guarantee compatibility for all environments.





09



Output Cassifie	otiono		
Output Specifications		OUT0 to OUT3	OUT4 to OUT15
5			
Rated Voltage			24V
Allowable Volta		DC20.4	
Output Method	Sink Output		41-D24-K
Output Motriou	Source Output		A1-D24-C
Maximum Load Vo	oltage	200mA / 1 point,	1.2A / 1 common
Minimum Load Cu	ırrent	1mA	1mA (Pulse / PWM Output Unavailable)
Output Voltage [)rop	DC0 5V or less	
Outrot Dalay Time	OFF to ON	5µs or less (with output DC24V, 200mA)	0.5ms or less (with output DC24V, 200mA)
Output Delay Time	ON to OFF	5µs or less (with output DC24V, 200mA)	0.5ms or less (with output DC24V, 200mA)
Voltage Leakage (W	hen OFF)	OFF) 0.1mA or less	
Clamp Voltag	е	39V ± 1V	
Type of Outpu	ıt	Transistor Output	
Common Line	s	1	
Common Design		6 points / 1	common line
External Connection		22-pin connector (us	ed with Input section)
Output Protection		Output is unprotected	
Internal Fuse 2.5A, 125V Chip fuse (not replaceable)		se (not replaceable)	
Surge Control Circuit Zener diode		diode	
Output Points	3		6
Output Signal Dis	splay	No LED	indicators
Isolation Metho	d	Photocoup	ler Isolation
External Power S	upply		

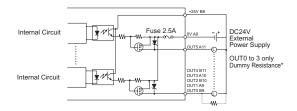
High-speed Counter / Pulse Catch Input Specifications				
	High-speed Counter		Pulse Catch	
Input	DC24V Open Collector Single phase (4 points) Double phase (1 or 2 points)		DC24V Open Collector	
Input Points	CT0(IN0), CT1(IN2), CT2(IN4), CT3(IN6), User Defined	Use CT0 (IN0), CT1(IN2) in pairs. CT0: Phase A, CT1: Phase B CT2(IN4),CT3(IN6) in pairs. CT2: Phase A, CT3: Phase B User Defined	IN0, IN2, IN4, IN6 User Defined	
Minimum Pulse Width (Pulse Input)	10µs 5µs 5µs		Input signal ON width 5µs or more	
Count Speed (Rise, Fall Time)	t t=1µs or less(100Kpps)		_	
Phase	1 Phase 90 degree phase differential 2-phase signal / 1-phase +directional signal		_	
High Speed Count Frequency	100Kpps 50Kpps		_	
Count Edge Designation	Available Not Available		_	
Count Register	32-bit UP / DOWN Counter		_	
Counter Mode Change	Set through software		_	
Upper / Lower Limit Settings	Not Available —			
Preload/Prestrobe	Available -			
Marker Input (Clear Counter Value)	None IN3, IN7		_	

Pulse / PWM Output Specifications				
	Pulse	PWM		
Output Points	4 pc	pints		
Output Method	PLS0 to PLS3 (OUT0 to OUT3) PWM0 to PWM3 (OUT0 to OUT User Defined			
Load Voltage	DC24V			
Minimum Load Current	1mA			
Maximum Output Frequency	Max.65kHz (set through software) Varies depending on the number of CH of High-speed counter, pulse output			
Pulse Acceleration	Available	Not Available		
ON Duty	50%±10% (at 65kHz) *11	19 to 81% (at 65kHz) *12		

[Input Circuit]			
DC24V External Power supply	COM + B7 - H X	***************************************	Internal Circuit
	IN9 A5 IN8 B5 IN7 A4 IN6 B4 IN5 A3 IN5 A3 IN5 A3 IN5 A2 IN5 B2 IN7 B2 IN7 B2 IN7 B1 IN7 B1		Internal Circuit

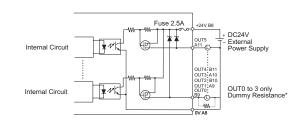
☆ Dotted area indicates the cable diagram with sink output type devices.

[Output Circuit] (Sink Type)



* For faster response with light load use an external dummy resistance.

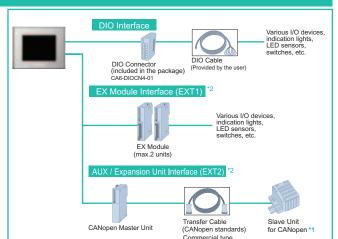
[Output Circuit] (Source Type)

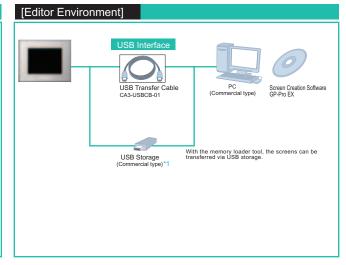


* For faster response with light load use an external dummy resistance.

Pin No.	Signal Name	Pin No.	Signal Name
A1	IN1	B1	IN0 (CT0)
A2	IN3	B2	IN2 (CT1)
A3	IN5	В3	IN4 (CT2)
A4	IN7	B4	IN6 (CT3)
A5	IN9	B5	IN8
A6	IN11	В6	IN10
A7	NC	В7	сом
A8	0V	В8	+24V
A9	OUT1 (PLS1, PWM1)	В9	OUT0 (PLS0, PMW0)
A10	OUT3 (PLS3, PWM3)	B10	OUT2 (PLS2, PWM2)
A11	OUT5	B11	OUT4
	A1 A2 A3 A4 A5 A6 A7 A8 A9 A10	A1 IN1 A2 IN3 A3 IN5 A4 IN7 A5 IN9 A6 IN11 A7 NC A8 OV A9 OUT1 (PLS1, PWM1) A10 OUT3 (PLS3, PWM3)	A1 IN1 B1 A2 IN3 B2 A3 IN5 B3 A4 IN7 B4 A5 IN9 B5 A6 IN11 B6 A7 NC B7 A8 OV B8 A9 OUT1 (PLS1, PWM1) B9 A10 OUT3 (PLS3, PWM3) B10

- *11 The ON duty error (10%) reduces as the output frequency setting is lower.
 *12 ON duty (effective range) increases as the output frequency setting is lower.





[Input Module]

		EXM-DDI8DT	EXM-DDI16DT			
_	Input Points	8 points (sink / source type-dual use)	16 points (sink / source type-dual use)			
atio	Rated Input Voltage	DC2	4V			
Specification	Rated Input Current	7.3mA /	1 point (DC24V)			
	Input Impedance	3.3	kΩ			
Input	Isolation Method	Between input terminals and internal circuit: photocoupler isolated Between input terminals: not isolated				
=	Input Delay Time	OFF-ON: 4ms	ON-OFF: 4ms			
	External Connection	10-pin termin	al connector			
	Status LED	LED is lighting w	when input is ON.			
	Power Consumption*1	0.17W or less	0.27W or less			
	Weight	85g [0.19lb]	100g [0.2lb]			

[Output Module]

			EXM-DRA8RT	EXM-DRA16RT	EXM-DDO8UT	EXM-DDO8TT	EXM-DDO16UK	EXM-DDO16TK
	Output Po	ints	8-point relay (a-connect)	16-point relay (a-connect)	8-point transistor (sink)	8-point transistor (source)	16-point transistor (sink)	16-point transistor (source)
	Rated Output	Voltage	-	_		DC2	4V	
	Common Design		4 points / 1 common	8 points / 1 common	8 points /	1 common	16 points	/ 1 common
E	Maximum Load 1 point		2A o	r less	0.3A	or less	0.1A	or less
catic	Voltage	1 common	7A or less	8A or less	3A o	r less	1A o	r less
Specification	Minimum Load Curren		0.1mA / DC0.1\	/ (reference value)		-	·	
Sp	Electrical Life		100,000 operations or more (no lo	ad 1,800 operations/h)		-	·	
Output	Mechanical Life		20 milion operations or more (no loa	ad 18,000 operations/h)	-			
õ	Isolation M	lethod	-	-	Between output terminals and internal circuit: photocoupler isolated Between output terminals: not isolated			
	Output Delay	ON	6ms o	or less	300µs or less			
	Time	OFF	10ms	or less		300µs (or less	
	Voltage Le	akage	-	_		0.1mA	or less	
	External Conr	nection	11-pin terminal connector	10-pin terminal connector	10-pin termin	al connector	MIL co	onnector
	Status LE	D			LED is lighting wh	en output is ON		
	Power Consum	ption *1	1.16W or less	2.10W or less	0.55W d	or less	1.03W	or less
	Weight		110g [0.24lb]	145g [0.32lb]	85g [0.	19lb]	70g [0).15lb]

[Input / Output Mixed Module]

			EXM-DMM8DRT
	Input Poir	nts	4 points (sink / source type-dual use)
	Rated Input V	oltage	DC24V
ation	Rated Input C	urrent	7.3mA / DC24V
ific	Input Imped	lance	3.3kΩ
Input Specification	Isolation Me	thod	Between input terminals and internal circuit:photocoupler isolated Between input terminals: not isolated
lul	Input Delay	Time	OFF-ON: 4ms ON-OFF: 4ms
	Output Po	nts	4-point relay (a-connect)
	Common D	esign	4 points / 1 common
	Maximum Load	1 point	2A or less
tion	Current	1 common	7A or less
ifica	Minimum Load	Current	0.1mA / DC0.1V
Dutput Specification	Electrical	Life	100,000 operations or more (no load 1,800 operations/h)
Ontp	Mechanica	l Life	20 million operations or more (no load 18,000 operations/h)
	Output Delay Time	ON	6ms or less
	Output Delay Tillie	OFF	10ms or less
	External Conn	ection	11-pin terminal connector
	Status LE)	LED is lighting when input is ON
	Power Consump	otion*1	0.65W or less
	Weight		95g [0.21lb]

	[Ar	nalog Module]							
			EXM-AMI2HT	EXM-AMM3HT	EXM-ALM3LT	EXM-AMO1HT			
e)		Input Points		_					
		External Connection		Terminal connector	(by Phoenix Contact)				
		Input Type	Voltage (0-10V),	Current (4-20mA)	Temperature Probes [Pt100], Thermocouple	-			
٦	_	Resolution		12bit		_			
	atio				0.15°C (Temperature Probes [Pt100])				
ed ed	offic	Input Value of LSB	0.5	44	Type K 0.325°C				
1	Spe	input value of LOB	2.5mV	, 4μΑ	Type J 0.300°C	_			
-	Input Specification				Type T 0.100° C				
	드	Input Impedance	min.1MΩ(voltage inpu	t), 10Ω (current input)	min.1MΩ	_			
		Isolation Method	Between input t	Between input terminals and internal circuit: photocoupler isolated					
		Sampling Time		20ms or lesss		-			
		Total Input System Transfer Time	105ms +	1 scan time	200ms + 1 scan time	_			
		Maximum Error		-1% of full scale		_			
1		Output Points	_		1 point				
╝	e o	Output Type	_	Vo	Itage (0 - 10V), Current (4 - 20n	nA)			
е	Output Specification	Resolution	ı		12 bit				
	ecif	Output Value of LSB	ı	2.5mV	(Voltage output), 4µA (Current	output)			
╝	t Sp	Output Impedance	_	2kΩ or less (\	/oltage output), 300Ω or less (C	urrent output)			
╝	utb	Isolation Method	_	Photocouple	r Isolution between input and int	ternal circuit			
.	0	Total Output System Transfer Time	_	50ms + 1 scan time	130ms + 1 scan time	50ms + 1 scan time			
		Maximum Error	ı		±1% of full scale				
N		External Connection		11-pin termi	nal connector				
╝		Power Consumption*1		0.34W	/ or less				
╝		Weight		85g [0.19lb]				

[CANopen Master Unit]

Communication Type	1:N						
Connection Method			Multi-dro	op connecti	on		
Communication Method	CSMA/NBA, half-duplex serial communication						
Transfer Speed / Communication Distance	Baud Rate 2 1,000kbps 800kbps 500kbps 250kbps (Rictory Settlings) 125kbps 50kbps						50kbps
	Bus Length	20m	40m	100m	250m	500m	1000m
Number of Stations	Max.63 stations, Bit	variable input: 51	2, Bit variable ou	tput: 512, Intege	r variable input:	128, Integer varia	ble output: 128
Field bus interface			D-St	ıb 9-pin plu	ıg		
Status LED	PWR (green) ON: The power turns ON, OFF: The light is OFF RUN (green): The light is ON or blinks when communication is enabled. ERR(Red): The light is ON or blink when the connected slave has an error.						
Power Consumption *1			2.4	4W or less			
Weight			500g	[1.1lb] or le	ss		

[CANopen Pin Connections]

	Signal Name	Description
	-	
	CAN_L	CAN_L Bus Line
	CAN_GND	CAN Ground
	_	
	ı	
	_	
	CAN_H	CAN_H Bus Line
8	_	
9	_	
	3 4 5 6 7 8	1 — 2 CAN_L 3 CAN_GND 4 — 5 — 6 — 7 CAN_H 8 —

	[External Dimensions]							
		Α	В	С	D		F	G
1	EXM-DDI16DT							
1	EXM-DDI8DT							
]	EXM-DRA8RT							
	EXM-DRA16RT							
$\frac{1}{2}$	EXM-DDO8UT	1						
-	EXM-DDO8TT							
	EXM-DMM8DRT	3.8	23.5	90	4.5	14.6	70	_
-	EXM-AMI2HT	[0.15]	[0.93]	[3.54]	[0.18]	[0.57]	[2.76]	
	EXM-ALM3LT	1			"			
-	EXM-AMM3HT							
	EXM-AMO1HT	1						
	EXM-DDO16UK	1	17.6			11.3		
	EXM-DDO16TK	1	[0.69]			[0.44]		
	CA8-CANLT-01	5.5 [0.22]	23.5 [0.93]		4.5 [0.18]	-*4	71 [2.80]	6 [0.24] *5
	Front A H B	3	Side	, E,		F	1	mm [in.]

CA8-CANLT-01 5.5 [0.22] 23.5 [0.93] 4.5 [0.18] -*4 71 [2.80] 6 [0.24]*5 Front A + B + G Side + E F Unit: mm [in.]					l .			
c Side C	CA8-	CANLT-01	5.5 [0.22]	23.5 [0.93]	4.5 [0.18]	-*4	71 [2.80]	6 [0.24]*5
± D	Front	A				- ()		

Copuon	nen	n Listj			" ** " is changed with the version of softwar
		Product Name	Model		Description
40	1	GP-Pro EX	EX-ED-V**	Screen-creation	on software
are		GP-Pro EX Editor License	EX-ED-LICENSE-V**	GP-Pro EX ed	litor license *6
>	2	Pro-Server EX Developer	EX-SDV-V**	For 5.7" *7	Software that connects a PC to a LT via Ethernet and collects and transmits data *8
Soft		Pro-Server EX Developer License	EX-SED-LICENSE	For 5.7" *7	Pro-Server EX developer license *9
0)		Pro-Server EX Runtime License	EX-SRT-LICENSE	For 5.7" *7	Pro-Server EX Runtime license *10
		MES Action License	FX-MFS-LICENSE-V**	For 5.7" *7	License key permitting Pro-Server EX to access a database

		Product Name	Model		Description		
3		USB Transfer Cable (2m)	CA3-USBCB-01	USB cable for	USB cable for transferring data such as screen data (host to host)		
4		USB Cable (5m)	FP-US00	Connects a USB peripheral unit. (host to slave)			
5	<u>o</u>	USB Front Cable (1m)	CA5-USBEXT-01	The cable for	r extending the LT's USB port		
USB-Serial (RS		USB-Serial (RS-232C) Conversion Cable (50cm)	CA6-USB232-01	The conversion ca	able for using a LT's USB I/F as the Serial (RS-232C) I/F. Connects a Modem only for the RS-232C communication metho		
6	Ö	RS-232C Cable (5m)	CA3-CBL232/5M-01	For 5.7"	Interface cable for communication between a temperature controller/various boards and the LT series via RS-2320		
7		RS-422 Cable (5m)	CA3-CBL422-01	For 5.7"	Interface cable for communication between a temperature controller/various boards and the LT series via RS-422.		
8		RS-422 Cable (5m)	CA3-CBL422/5M-01	For 5.7"	Interface cable for communication between a temperature controller/various boards and the LT series via RS-422 for a unit of terminal resistance 100		
9	Adapter	COM Port Conversion Adapter	CA3-ADPCOM-01	For 5.7"	Pin assign conversion adapter connects optional RS-422 communication items to LT-3300 series unit s COM1 port		
10	ab	Terminal Connector Conversion Adapter	CA3-ADPTRM-01	For 5.7"	Conversion adapter converts a COM port to RS-422 terminal block.		
	β	RS-232C Isolation Unit	CA3-ISO232-01	For 5.7"	Unit for providing isolated connection between a temperature controller/various boards and the LT series. RS-232C and RS-422 are switchal		
		8-Point Input Module	EXM-DDI8DT	8-point sink-	source shared expansion unit		
11		8-Point Relay Output Module	EXM-DRA8RT	8-point relay	output / 2-point common type expansion unit		
TT		8-Point Sink Output Module	EXM-DD08UT	8-point transistor output sink type expansion unit			
		8-Point Source Output Module	EXM-DDO8TT	8-point trans	istor output source type expansion unit		
12	<u>e</u>	16-Point Input Module	EXM-DDI16DT		-source shared expansion unit		
12	Module	16-Point Relay Output Module	EXM-DRA16RT	16-point relay	y output / 2-point common type expansion unit		
13		16-Point Sink Output Module	EXM-DDO16UK	16-point transistor output sink type expansion unit			
13	X	16-Point Source Output Module	EXM-DDO16TK	16-point trans	sistor output source type expansion unit		
14		4-Point Input / 4-Point Relay Output Module	EXM-DMM8DRT	4-point input	sink-source / 4-point relay output / 1 common mixed I/O unit		
		2-ch Analog Input Module	EXM-AMI2HT	2-ch analog	input type expansion unit		
15		Thermocouple (Pt100 Input) / 1-ch Analog Output Module	EXM-ALM3LT	2-ch tempera	ature input / 1-ch analog output type expansion unit		
10		2-ch Analog Input / 1-ch Analog Output Module	EXM-AMM3HT	2-ch analog	input / 1-ch analog output expansion unit		
		1-ch Analog Output Module	EXM-AMO1HT	1-ch analog	output type expansion unit		
16	CAN	lopen Master Unit	CA8-CANLT-01	Master unit to	o connect to a slave unit supporting CANopen		
17	CAN	lopen Slave HTB Unit	HTB1C0DM9LP	Slave unit supporti	ing CANopen with 12 digital inputs, 6 relay outputs and 2 transistor source outputs. Up to 7 units of EX modules can be connec		
		B	CA3-DFS6-01	For 5.7"			
	Scre	een Protection Sheet	CA6-DFS4-01	For 3.8"	Disposable, dirt-resistant sheet for the LT unit s screen (5 pcs/set)		
	Env	ironmentally-resistant Cover	CA4-DCMDL-01	For 5.7"	Regarding grease and chemical application, do not remove the unit, simply replace the environmental protection cover (5 pcs/		
	Pan	el Cutout Adapter	CA4-ATM5-01	For 5.7"	Attachment required for installing a 5.7-inch display unit in the mounting hole of LT Series (GLC15		

				Please purchase when the product is damaged or lost.
	Product Name	Model	Description	
	Installation Gasket	CA3-WPG6-01	For 5.7"	Sheet for protecting the front of the display unit from fingerprints, water
	Ilistaliation Gasket	ST400-WP01	For 3.8"	droplets, powders, dust, and oil mist
S	USB Cable Clamp	CA7-USBAT-01	For 5.7"	USB cable clamp to prevent disconnection (5 pcs/set)
Items	OSB Cable Clamp	CA5-USBATL-01	For 3.8"	
	DC Power Supply Connector	CA5-DCCNM-01	Connector for attaching power supply to power cable (5 pcs/set)	
ည	Installation Fastener	CA3-ATFALL-01	Installation fasteners for (4 pcs/set)	
an	DIO Connector	CA7-DIOCN5-01	For 5.7"	Connector attached to DIO interface connects an external I/O devices. (5 pcs/set)
Maintenance		CA6-DIOCN4-01	For 3.8"	
Ē	MIL Connector (20-pins) for EX module	CA6-EXMCNHE20P-01	Connector for EX module (5 pcs/set)	
\leq	Terminal Connector (10-pins) for EX module	CA6-EXMCNRS10P-01		
	Terminal Connector (11-pins) for EX module	CA6-EXMCNRS11P-01		
	EX Module Securing Hook	CA7-FIXEXM-01	For 5.7"	Hook for securing three EX Modules (5 pcs/set)
	DIO Connector for HTB	CA7-HTBCNSET-01	13-pin input connector and 16-pin output connector for HTB (each in one set)	

- 16 Purchase this product when installing GP-Pro EX in a second or subsequent PC. One license is required for each PC.
 17 Only for units with Ethernet.
 18 Includes the settlings editor and Run time.
 19 Purchase this product when installing the settlings editor and Run time in subsequent PCs.
 10 Purchase this license when installing only Run time in subsequent PCs. One license is required for each PC.

1 GP-Pro EX
2
AB
GP-ires
7 PS-422 Cable







Terminal Block Conversion Adapter



8-Point Input Module 8-Point Relay Output Module















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1 DC5V supplied by LT3000 unit. 2 Configure the baud rate via software. 3 Length of the hooks when pulled out is 8.5mm [0.33in.]. 4 CANopen Master Unit Interface is at the bottom of the unit. 5 Length of the hooks when pulled out is 12.1mm [0.48in.].

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Service & Support

Pro-face Northern Europe ApS

Pro-face Europe B.V.
(European Head Office)

Pro-face UK Ltd.

Pro-face France S.A.S.

Pro-face Deutschland GmbH

Pro-face España
Pro-face Italia S.p.a.

We want to nip problems in the bud now.

Anytime, easily and quickly get onnected via better-than-ever service

Telephone Support

In an effort to gain greater customer satisfaction, Pro-face's telephone support services are based on the key words of availability, quick response and cordiality.

We want to make better screens in an easier way.

Expanded "Otasuke Pro!" support site Upgraded handy screen samples

Web Support

The content of our "Otasuke Pro!" support site has been upgraded with services aimed at reducing development man-hours at customer by fulfilling contents such as Q&A and manual downloads.

Worldwide Locations

- Pro-face Head Office
- Pro-face Branch Office
- Distributor or Sales Representative

Pro-face Korea Co., Ltd.

Pro-face China International Trading (Shanghai) Co., Ltd.

Pro-face Taiwan Co., Ltd

Pro-face India, Bangalore HQ —

Pro-face South-East Asia Pacific Co., Ltd.

We naturally want support overseas as well.

The same quality of support is provided at destination country of export

Global Support

One of the great features of Pro-face is that the same high level of customer support is available in countries where the product is exported to. Overseas customers can receive high quality support in both telephone inquiries and repair services.

Safety Standard Certificates RoHS Compliance



Easily find individual product certifications and quickly obtain the necessary documentation for customs, safety inspections, and insurance.

With the Pro-face global brand, get the support you need anytime, anywhere!
We have a reliable service and support system.

Please visit our website for the latest information and details. ▶▶▶

http://www.pro-face.com/company_e/proface/worldwide2.htm

* For details on available support content, please contact the relevant Pro-face office.

Pro-face America, Inc. -

Digital Electronics Corporation

We want to learn how to get the most out of Pro-face.

Easy-to-follow technical training provided to help customers make greater use of our products

Seminars

A variety of technical seminars are offered to help customers in order to get the most out of our Pro-face products. Easy-to-understand textbooks are prepared for what the customer wants to learn.

We want
Pro-face products
fixed promptly.

Pro-face Australia

Should trouble occur, it can be fixed swiftly without incurring process loss!

Repair Services

Pro-face has eliminated loss throughout the entire process from providing quotation to customer, repair, and return delivery. We are constantly re-evaluating our systems to ensure satisfaction for all of our customers.

We want manuals that even beginners can understand.

Efforts to ensure anyone and everyone can understand how to use Pro-face products

Manuals

So that even beginners can use products immediately, We aim to make manuals easy-to-understand. We have already received high reviews from many customers in a survey on satisfaction.

Worldwide Locations



Our Environmental Policy and Compliance with the RoHS Directive

Pro-face has taken significant steps to meet increasingly stringent requirements for environmental preservation and has sought to comply with the RoHS Directive by adopting measures to eliminate specified harmful substances from existing products and products to be manufactured and sold beginning in 2006. For details, please refer to our web site or contact our sales office in your country.



www.proface.com

Worldwide Contacts: http://www.pro-face.com/worldwide/

Conformance with International Safety Standards

Pro-face products and component parts begins the CF Mark at 19

UL or c-UL Listing and Recognized Component Marks are your guarantees of compliance with safety standards accepted in countries and regions worldwide.



Caution: Before operating any of these products, be sure to read all related manuals thoroughly.

- For printing purposes, the colors in this catalog may differ from those of the actual unit.
 LCD screens may exhibit minute grid-points (light and dark) on the Display Panel surface.
 "Contouring" where some parts of the screen are brighter than others, producing a wavelike pattern may occasionally occur. Both are normal for an LCD display and are not defects.
- Actual user screens may differ from the screens shown here.
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